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6 **A Vermifiltration System for Low Methane Emissions and High**
7 **Nutrient Removal at a California Dairy**
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ABSTRACT

23 Liquid storage of manure is a leading cause of methane emissions from the dairy sector and an
24 important source of air and water pollution. This study monitored the effect of vermifiltration on
25 methane emissions and water quality at a California dairy that uses an anaerobic lagoon. Methane
26 fluxes and wastewater removal rate of volatile solids, N species, salinity, major ions, and trace
27 elements were monitored for 12 months. Vermifiltration reduced methane emissions relative to an
28 anaerobic lagoon by 97-99% and removed 87% of the volatile solids, contaminants such as salts
29 and trace elements, P (83%) and N (84%) from the wastewater. Vermifiltration of dairy
30 wastewater demonstrated to be a useful tool to mitigate methane emissions, regulate excess
31 nutrients and improve water quality at dairy farms.

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34 **Keywords:** GHG; nutrients; liquid manure; anaerobic lagoon; nitrogen; wastewater treatment.

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1. Introduction

40 The livestock sector is responsible for about 14.5% of total anthropogenic greenhouse gas (GHG)
41 emissions worldwide (Gerber et al., 2013), and manure is a significant source of both agricultural
42 CH₄ and N₂O emissions (Chadwick et al., 2011). Between 1990 and 2022 in the United States
43 (US), CH₄ emissions from cattle manure increased 122%, reflecting the increased use of
44 emission-intensive liquid systems over this time period (USEPA 2022). Nearly 98% of CH₄
45 emissions caused by management of manure occur during storage (Aguirre-Villegas and Larson,
46 2017; Grossi et al., 2019), an essential practice that enables farmers flexibility in the timing of
47 land applications to optimize crop production and protect environmental quality. Anaerobic
48 lagoons are the primary source of storage GHG emissions (Kaffka et al., 2016), as they provide
49 anaerobic conditions ideal for CH₄-producing microorganisms and are also a source of N₂O and
50 NH₃ emissions. The NH₃ eventually redeposits or transforms to N₂O or particulate matter,
51 contributing to both eutrophication and climate change (Hristov et al., 2002). The management of
52 dairy manure has a high potential for GHG emissions mitigation, making it an essential target for
53 reducing anthropogenic global warming from agriculture (Grossi et al., 2019).

54 Since the 1950s, US dairies have experienced intensification and agglomeration (Vanotti et al.,
55 2019). This has resulted in increased problems associated with the utilization and disposal of
56 animal waste, as in many areas the concentration of manure nutrients exceeds the capacity of the
57 land to receive them (Burkholder et al., 2007). The livestock sector is one of the top contributors
58 to the most serious environmental problems, including water-quality degradation, globally (FAO,
59 2006). Because of these high environmental risks, the use of livestock wastewater stored in
60 anaerobic lagoons is often subject to regulations, and off-farm manure export requirements are
61 increasing (Vanotti et al., 2019).

62 Manure nutrients can be recovered and used for crop production using solid-liquid separation,
63 where manure nutrients are removed and/or treated with a variety of technologies to generate
64 value-added products (Gollehon et al., 2016; Vanotti et al., 2019). These technologies vary in
65 operational costs, use of additives, complexity, energy input, and production of sludge requiring
66 disposal.

67 As animal production has intensified, offensive odors are increasingly a concern (Stowell et al.,
68 2015). Also, livestock water use can represent a large proportion of total agricultural water use in
69 areas with intensive dairy farming (Le Riche et al., 2017). The reuse of dairy wastewater provides
70 a potential means for farmers to reduce the demand for high-quality water (Pimentel et al., 2004).
71 Vermifiltration offers the opportunity to reduce the dairy GHG emissions (both N₂O and CH₄),
72 remove organics and excess nutrients from wastewater, increase flexibility in water use, avoid
73 odors, and recover the manure nutrients in the treated wastewater and vermicompost. A
74 vermifilter serves simultaneously as a solid-liquid separator, a treatment system for wastewater
75 and separated solids, and a nutrient recovery technology. The practice consists of spreading
76 wastewater over a filtering system containing earthworms (Arora and Saraswat, 2021). The
77 method uses the joint action of earthworms and microorganisms to aerobically treat the
78 wastewater. Although microorganisms biochemically degrade the organic waste, the earthworms
79 aerate and fragment the substrate and modify its physical and chemical characteristics, promoting
80 microbial activity and decomposition (Manyuchi and Phiri, 2013).

81 Vermifiltration can be used to treat wastewater containing high organic matter from variable
82 sources, including livestock liquid manures (Samal et al., 2018; Singh et al., 2021). The
83 performance of a vermifiltration system is affected by the earthworm loads (Wang et al., 2015),
84 hydraulic loading rates (Singh et al., 2019), filter materials used (Adugna et al., 2019), and

85 conditions affecting the survival of the earthworms, such as toxicity, humidity, temperature, and
86 pH (Sinha et al., 2010). Other characteristics reported in the literature are low technology and
87 power requirements to operate (Sinha et al., 2010), lack of odor during treatment (Arora and
88 Saraswat, 2021), the ability to remove solids, excess nutrients, and contaminants, including
89 pathogens, from wastewater (Arora and Saraswat, 2021), and allowing on-farm recycling of waste
90 and water. The technique doesn't produce sludge (Yand et al., 2008) but vermicompost, which
91 has beneficial effects on soils and crops. It is a source of plant macro-and micronutrients (Hussain
92 and Abassi, 2018), increases soil microbial biomass and diversity (Saha et al., 2022), enhances
93 soil health (Lazcano and Domínguez, 2011; Hussain and Abbasi, 2018), and has the potential to
94 sequester carbon.

95 Industrial-scale dairy vermifiltration systems in the US range in size from 45 m² to 29,000 m² and
96 treat wastewater from up to 6,000 dairy cows and 2,840,000 L of wastewater per day (BioFiltro
97 personal communication).

98 Very little is known about GHG emissions from vermifiltration systems. Only a very limited
99 number of studies are available (Luth et al., 2011; Lai et al., 2018). Quantification of the annual
100 CH₄ emissions from vermifilters is needed to help establish the technique as a recognized tool to
101 mitigate agricultural GHG emissions and can spur the process by allowing dairy farmers to
102 participate in the carbon market. In addition, most vermifiltration studies have focused on the
103 efficiency of removing organics and nutrients from wastewater and have consisted of small-scale
104 laboratory experiments and short-term observations (Singh et al., 2019; Wang et al., 2015). This
105 study monitored a commercially available vermifiltration system (BIDA system, BioFiltro) for
106 one year, operating on a typical Central Valley California dairy farm with an anaerobic lagoon.
107 The study focused on quantifying the CH₄ emissions of a vermifiltration system treating dairy

108 wastewater. The study also aimed to address vermifiltration effects on the wastewater nutrient
109 contents. Further research is needed to assess the vermifiltration GHG life cycle, including GHGs
110 emitted for building and operating the vermifilter and the potential GHG sequestration from land
111 application of vermicompost.

112 Quantification of CH₄ emissions from manure management for national and regional GHG
113 inventories as well as carbon market methodologies are based on IPCC equations which include a
114 treatment-specific parameter denoted as *methane conversion factor* (MCF; IPCC, 2006). The
115 factor allows estimation of CH₄ emissions from the different manure management systems
116 without monitoring CH₄ fluxes annually.

117 The study objectives were to 1) quantify CH₄ emissions of a dairy vermifilter and compare
118 vermifilter and anaerobic lagoon CH₄ emissions; 2) determine the methane conversion factor; and
119 3) assess the effects of vermifiltration on dairy wastewater constituents such as organic solids,
120 nutrients, trace elements, and EC.

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122

123 **2. Materials and Methods**

124 The study was conducted on a commercial dairy (Fanelli Dairy) located in Hilmar, in the
125 California Central Valley, that housed 800 milking cows and 700 replacements. The farm had
126 1500 animals, a typical herd size for the Central Valley of California, which hosts 90% of the
127 dairy cows in the State (CDRF, 2020). Manure was flushed from the barn floors and stored in an
128 anaerobic lagoon. The vermifilter was built in 2015 for a pilot project studying vermifiltration

129 effects on dairy N dynamics and GHG emissions. The pilot vermifilter was approximately 10% of
130 an estimated full-size plant for the farm and treated circa 2,500 tons of manure and 15,000-45,000
131 L of dairy wastewater per day. The hydrologic rate of raw influent was regulated by recirculating
132 wastewater in order to maintain total suspended solids concentration below 10,000 mg L⁻¹.

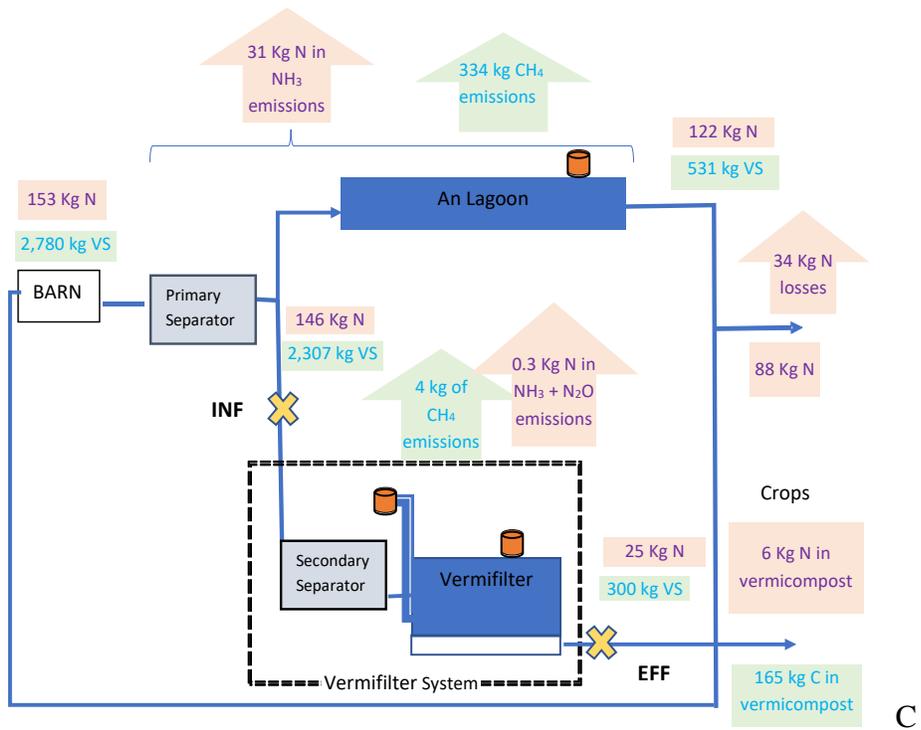
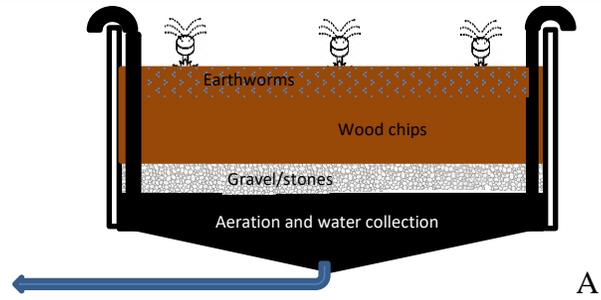
133 Milking cows were housed in free-stall barns and replacements in open lots. The free-stall barns
134 and the feeding areas of the open lots were flushed three times daily for 10 minutes using recycled
135 wastewater from an anaerobic lagoon built with a holding capacity of ~5.7 million L and a
136 surface area of 10,800 m². Flushing water from the barns flowed through a vibrating screen
137 primary separator and then to the anaerobic lagoon. The separated solids were air-dried and used
138 for bedding. Water from the lagoon was used for crop irrigation or recycled for flushing (as
139 described in Lai et al., 2018).

140 The vertical flow vermifiltration system treated wastewater collected after the first separator
141 (Figure 1). The vermifiltration system included a second rotary separator that removed manure
142 fibers with diameters larger than 0.8 mm to prevent clogging of the sprinkler system used to apply
143 the wastewater on the vermifilter bed. The resulting influent water was then directed into a
144 holding tank. Every 30 minutes, influent was applied for 2 minutes to the vermifilter surface by
145 the sprinkler system. The applied influent percolated through the vermifilter to the underlying
146 drainage space and drained under gravity in about 4 hours. Treated water was then used for
147 flushing.

148 The analysis assumed flushing collected 100% of the VS excreted by milking cows housed in
149 free-stalls, where the cows spent all of their time, and 30% of the replacement excreted VS in
150 open lots, where manure was collected exclusively from regularly flushed feeding areas. The

151 screen separator VS removal was 17% (CARB, 2019; Pain, 1978). The daily production rates of
152 7.6 kg VS per milking cow and 3.4 kg VS per replacement and the maximum methane producing
153 capacity for the specific type of animal manure (B_o) of $0.24 \text{ m}^3 \text{ CH}_4 \text{ kg VS}^{-1}$ are values currently
154 used in the GHG US inventory for California (USEPA, 2022). A cow population of 895 animals,
155 obtained by weighting the VS contribution of milking and replacement cows, was used when
156 determining emissions rates (or other metrics) per animal.

157 The vermifilter consisted of a concrete rectangular enclosure ($49 \times 11 \times 1.5 \text{ m}$) inhabited by
158 worms (*Eisenia fetida*) within the top 30 cm of the 0.5 m layer of woodchips. A 30-cm deep space
159 at the bottom of the vermifilter bed collected drainage and provided aeration through 20
160 peripheral PVC exhaust pipes (15 cm diameter) that allowed air exchange (passively) with
161 ambient air (Fig 1A, B). Monthly tilling of the vermifilter surface layer increased aeration in the
162 woodchips and avoided ponding of water. The handheld tiller required less than three hours and
163 was pulled by a winch powered by a car battery.



164 Figure 1. Overview of the vermifiltration wastewater management system at the Fanelli dairy. A) Schematic
165 diagram of the vermifilter. B) The vermifilter bed with vents, irrigation lines, and CH₄ fluxes measurement
166 collars C) The manure treatment process at the Fanelli Dairy. Water flushed from the free-stall barn was
167 stored in the anaerobic lagoon (An Lagoon). The lagoon water was recycled as flush water or to irrigate
168 crops. The wastewater (INF) passed through a secondary separator to remove sand and large manure fiber
169 before it was applied over the top of the vermifilter. The effluent wastewater (EFF) was recycled as flush
170 water. The yellow symbols show sampling locations for water quality and the orange cylinders for flux
171 measurements. The shaded boxes follow the pathway of the volatile solids (VS) and nitrogen (N) produced
172 by one typical California cow over one year, assuming all water was used for crop irrigation.
173

174 **2.1 Methane emissions**

175 CH₄ emissions were measured from the vermifilter and the anaerobic lagoon at the Fanelli Dairy
176 using the chamber technique and a dynamic closed measurement system (Pavelka et al., 2018).
177 Fluxes from 16 locations on the vermifilter and 12 locations on the lagoon were measured
178 monthly from December 2019 to November 2020.

179

180 **2.1.1 Gas Flux Measurement System**

181 The portable Trace Gas Analyzer used Optical Feedback-Cavity Enhanced Absorption
182 Spectroscopy (Li-7810, LI-COR) to measure CH₄ and CO₂ concentrations once per second in the
183 volume enclosed by a chamber positioned on the media surface. The instrument has a
184 measurement range 0 to 100 ppm and precision of 0.60 ppb at 2 ppm with 1 second averaging. A
185 5 L min⁻¹ pump circulated the air in a closed loop between the chamber and the analyzer, and
186 fluxes were calculated from the changes in CH₄ concentrations over time (Parkin and Venterea,
187 2010). Flux calculation was limited to the initial linear increase in CH₄ concentration. Before
188 positioning the chamber, the CH₄ concentration inside the chamber was allowed to equilibrate
189 with ambient concentration to ensure that the analyzer chamber and tubing were free of CH₄ from
190 previous measurements. Measurement on each of the 28 measured locations lasted less than 5
191 minutes. The order of the measurement changed during each site visit, and fluxes were measured
192 mid-morning in less than 4 hours to reduce the effects of daily temperature fluctuations.

193 The chamber was built using non-emitting CH₄ materials (PVC and HDPE) and included a vent to
194 avoid pressure effects (Pavelka et al., 2018). The ratio of surface to volume of the chamber was
195 determined by the need to avoid a rapid CH₄ build up, which lead to an insufficient number of

196 readings before exceeding the analyzer measurement range. The size of the lagoon chamber was
197 limited by the need for floating the chamber and positioning it without disturbance using a 6 m
198 pole on the lagoon surface.

199 The vermifilter chamber had a diameter of 31 cm and a volume of 39 or 54 L. The lagoon
200 chamber had a diameter of 25 cm and a volume of 49 L. The chambers were tested for leaks
201 before deployment in the field following guidelines in Pavelka et al. (2018), and leaks were less
202 than $0.006 \mu\text{mol CH}_4 \text{ m}^{-2} \text{ s}^{-1}$.

203

204 **2.1.2 Vermifilter measurements**

205 In the vermifilter, sources of CH_4 emissions were the vermifilter bed and potentially the
206 underlying drainage and aeration space. Therefore, CH_4 fluxes at 12 locations on the vermifilter
207 bed and four vents connected to the underlying space were monitored (Figure 1B). On the
208 vermifilter bed, measurements were located on three equidistant transects and in areas of varying
209 moisture content and distances from sprinkler heads and walls. During measurements, the
210 chamber was fastened to a PVC collar (17 cm high, 30 cm diameter, permanently inserted 10 cm
211 into the woodchip layer (Figure 1). A tight seal was obtained by a locking mechanism pressing
212 the chamber on a rubber gasket attached to the top of the collar. The collars didn't interfere with
213 the spraying of the wastewater or the periodic, hand-operated tilling. The collars ensured repeated
214 measurements at the same locations and prevented disturbance to the media surface and below-
215 surface air exchange during measurement. On each date, measurements were repeated on each of
216 the vermifilter locations two times and three times when increase in CH_4 concentration over time
217 was irregular. Repeated measurements were averaged for each location. At each monitoring

218 location, temperature at a depth of 15 cm was measured. To measure CH₄ emissions from the
219 vents, the chamber sampling area was reduced to the size of the vent (15 cm diameter) by placing
220 a 5-cm thick foam layer on the bottom of the chamber. The modified chamber was pushed onto
221 the vents to form a tight seal.

222 The vermifilter CH₄ emissions are equal to the sum of the CH₄ emissions from the vermifilter bed
223 and the vents. These were calculated by scaling up measured vermifilter bed and vent flux
224 densities ($\mu\text{mol CH}_4 \text{ m}^{-2} \text{ s}^{-1}$) for the corresponding surface area. CH₄ fluxes for a full-size
225 vermifilter, defined as the size required to treat the entire Fanelli Dairy animal population and that
226 would eliminate the need for long-term lagoon storage, were also calculated. The 4,630 m² full-
227 size was determined using the ratio between cow population and size of a full-size vermifilter
228 currently operating in Washington State, US (circa 5 m² per cow, BioFiltro personal
229 communication).

230

231 **2.1.3 Anaerobic lagoon measurements**

232 For the 12 measurement locations on the lagoon, a floating chamber was attached to a 6 m pole
233 and was lowered onto the lagoon surface, about 5 m from the lagoon edge. The chamber opening
234 was sealed to and floated upon a 1 x 1 m, 5-cm thick foam board. This created an air-tight seal on
235 the lagoon surface. It was not possible to replicate measurements in the same location because
236 lifting the chamber at the end of the measurement cycle disturbed the lagoon surface and would
237 have likely affected gas exchanges. The lagoon water temperature was measured at each sampling
238 event. Measurement locations were at varying distances from the lagoon inlet and outlet and
239 included areas of open water and areas covered by a scum layer. Lagoon CH₄ emissions were

240 calculated by multiplying the mean fluxes densities ($\mu\text{mol CH}_4 \text{ m}^{-2}\text{s}^{-1}$) by the total surface area of
241 the lagoon (10,800 m^2).

242

243 **2.1.4 Methane Emission Calculation**

244 The CH_4 emissions were calculated as 1) flux densities, i.e., the CH_4 flux per unit area of lagoon
245 and vermifilter (in $\mu\text{mol CH}_4 \text{ m}^{-2} \text{ s}^{-1}$), and 2) to account for the different footprints of the
246 vermifilter (4,630 m^2) and lagoon (10,800 m^2), as total CH_4 fluxes for a full-size vermifilter and
247 lagoon. The full-size vermifilter was the size required to treat the dairy's entire animal population.
248 The total surface area of the lagoon was determined using satellite imagery. To calculate GHG
249 emissions in CO_2 equivalent (CO_2eq), the GWP of 25 for CH_4 was used, following the IPCC
250 Fourth Assessment Report (2007).

251 The vermifilter emission reduction was calculated for each measurement event as the difference
252 between lagoon and vermifilter CH_4 emission, divided by the lagoon CH_4 emissions. The monthly
253 emission reductions values were averaged to estimate the mean effect (\pm standard error) of the
254 vermifilter on the dairy lagoon CH_4 emissions.

255 Daily CH_4 emissions were estimated by linearly interpolating data between measurement dates.
256 Daily values were summed to calculate monthly and annual CH_4 emissions from vermifilter and
257 lagoon. Uncertainty in the annual CH_4 emissions for the lagoon and the vermifilter was estimated
258 as the standard error of the mean of the 12 annual sums obtained by linearly interpolating fluxes
259 for each of the 12 measurement locations.

260 The CH₄ emissions of the solids separated by the vermifiltration separator (CH_{4f}) were calculated
261 using IPCC quantification guidelines (IPCC, 2006) as:

$$262 \quad \text{CH}_{4f} = \text{VS}_{\text{yr}} \cdot B_o \cdot 0.66 \cdot \text{MCF} \cdot \text{MS} \quad (1)$$

263 where VS_{yr} is the annual VS after primary separation, B_o is 0.24, 0.66 is the density of CH₄ at
264 25°C (kg CH₄·m⁻³ CH₄), MS is the fraction of livestock manure handled by the secondary
265 separator and was 0.1 (BioFiltro personal communication). The MCF of 0.01 is the IPCC value
266 for composting manure in passive windrow. The CH₄ emissions of these separated solids were
267 added to the CH₄ emissions measured on the vermifilter to quantify the CH₄ emissions of the
268 vermifiltration system.

269 The IPCC guidelines (IPCC, 2006) base the calculation of CH₄ emissions from manure
270 management on treatment specific MCF parameter values. The MCF quantifies the percentage of
271 VS that each management system converts to CH₄ compared to a maximum methane-producing
272 capacity for the specific type of animal manure (B_o) in a particular climate. A MCF for
273 vermifiltration is currently not available. The Fanelli Dairy emission data were used to determine
274 the vermifiltration system MCF for climatic conditions of the study site (average air temperature
275 of 16 °C) by applying the method described in Mangino et al. (2001):

$$276 \quad \text{MCF} = \frac{\text{Annual Methane Emission}}{B_o \times \text{Annual Volatile Solids Production}} \quad (2)$$

277 Where the *Annual Methane Emission* is the sum of the CH₄ emissions of the full-size vermifilter
278 and the vermifiltration separator; B_o was 0.24 m³ CH₄·(kg VS⁻¹); and the *Annual Volatile Solids*
279 *Production* was the VS produced annually by the dairy cow population, excluding the 17% VS
280 retained by the solid-liquid separator.

281 The MCF for the vermifilter was based on monthly monitoring. Monthly CH₄ emissions was the
282 timescale used by Mangino et al. (2001) to determine the anaerobic lagoon MCF for the US and
283 adhered to the IPCC recommendation for the determination of MCFs to include the effects of
284 seasonal changes in VS, temperature, and VS retention time.

285

286 **2.2. Water Quality**

287 The quality of the wastewater effluent determined the residual capacity of the treated wastewater
288 to produce GHG emissions and the amount of macro and microelements provided to crops from
289 land application. To determine the effect of the vermifilter on water quality, the vermifilter
290 influent and effluent were sampled monthly from March 2019 to March 2020. Grab samples were
291 kept refrigerated after collection and delivered in less than 24 hours to an accredited laboratory
292 for testing (BSK Associates, Fresno, CA). Data were assessed to ensure that laboratory quality
293 assurance/control measures (duplicates, matrix spikes, matrix spike duplicates, and blanks) were
294 within the prescribed limits. Samples were analyzed for solids (total solids, total dissolved solids,
295 total suspended solids, total volatile solids, total volatile suspended solids), N species (ammonia,
296 nitrates, nitrites, total nitrogen, total Kjeldahl nitrogen), dissolved and total organic carbon, other
297 nutrients (calcium, magnesium, potassium, chloride, sulfate, phosphorous, sodium), trace
298 elements (boron, cadmium, chromium, copper, iron, lead, manganese, nickel, zinc) pH and
299 electrical conductivity. Frequency of the analysis varied from monthly to seasonal. Frequency of
300 sampling and analysis methods for each constituent are listed in Table 2.

301 Constituent removal rates were calculated monthly as the ratio of the difference between influent
302 and effluent concentrations divided by the influent concentration. Mean removal rates were
303 calculated as the averages (\pm standard error) of all available values. We quantified the N recovered

304 over one year by comparing the annual N produced by the cows with the sum of the N contained
305 in the wastewater and in the vermicompost.

306

307 **2.3. Vermicompost Analysis**

308 The vermicompost is the product of the action of the worms and microbes on the organic matter
309 removed from wastewater and the wood chips. Vermicompost is typically removed after an 18-
310 month period, during which no chips are added. The mass of vermicompost produced was
311 quantified from the volume of material in the vermifilter at extraction and its bulk density. In 2021
312 the Fanelli Dairy vermicompost was analyzed by Prof. W. Horwath's research group at UC Davis.
313 Samples were dried at 45 °C, for 48 h. A subsample was acidified with 3M HCl to prevent N loss
314 and dried at 45 °C for 48 h. Samples were ground to <0.25 mm using a ball mill. After, 10 mg of
315 each sample was analyzed for total C and N by dry combustion (AOAC Method 972.43). Wet bulk
316 density was determined for a 10 L composite sample. A subsample was dried at 105 °C for 48 h to
317 determine moisture content by mass difference.

318

319 **3. Results and Discussion**

320 **3.1. Methane fluxes**

321 The effects of the vermifilter on the dairy wastewater CH₄ emissions were evaluated using 1) the
322 comparison of CH₄ emissions from the vermifilter with the lagoon CH₄ emissions and 2) the
323 efficacy of the vermifilter to remove VS from the wastewater.

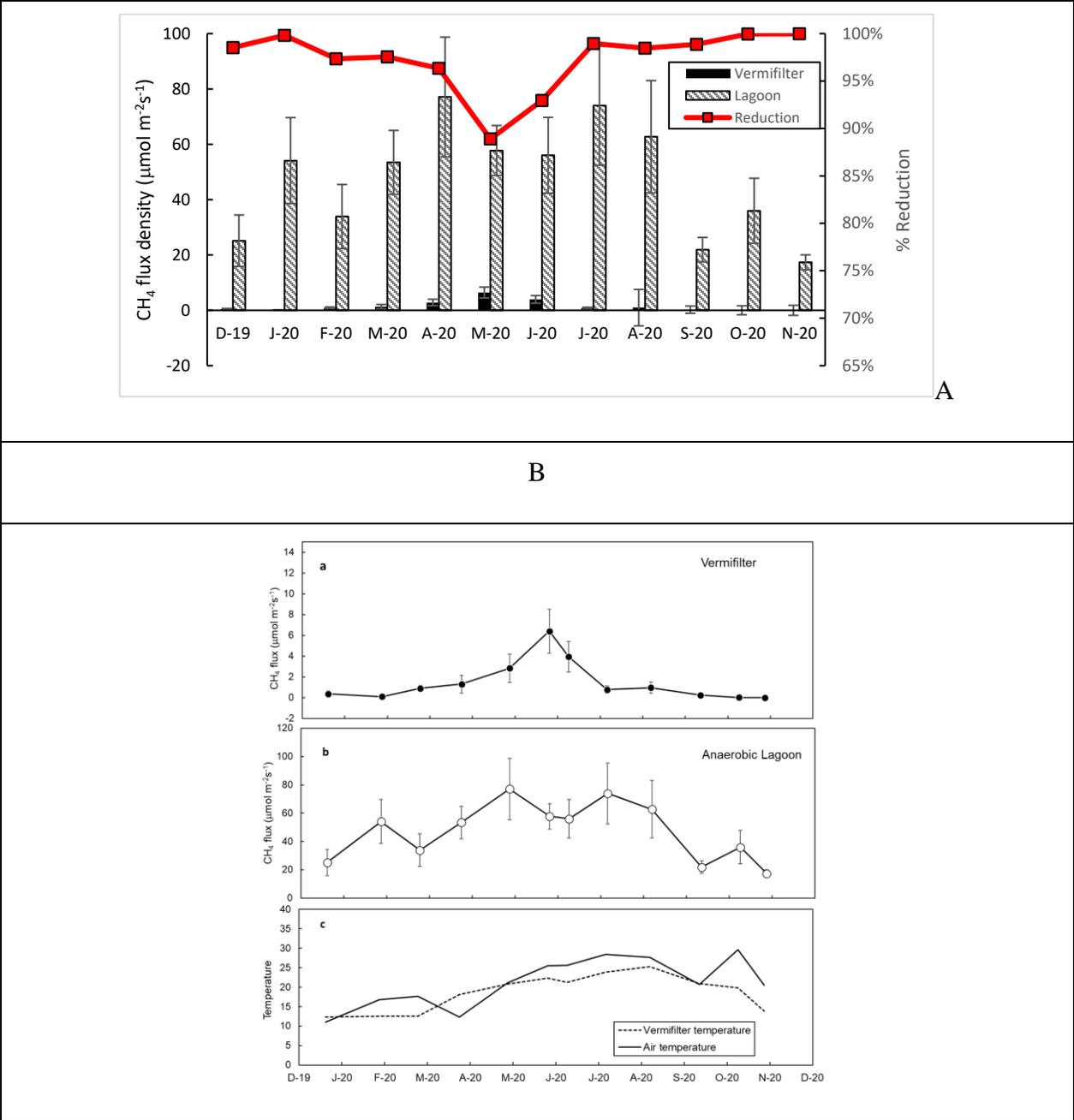
324 Methane emissions from the vermifilter were substantially lower than emissions from the lagoon
325 throughout the year (Figure 2, Table 1). Over a year, the vermifilter emitted 97% less CH₄ than
326 the lagoon over the same unit area and 99% less CH₄ at the full-size scale ($p < 0.01$). The
327 vermifilter reduction of the lagoon CH₄ flux density ranged between 89% and 100% (Figure 2).
328 Even extrapolating the vermifilter maximum measured CH₄ flux rate of 6.4 $\mu\text{mol CH}_4 \text{ m}^{-2}\text{s}^{-1}$ over
329 the year resulted in vermifilter CH₄ emissions 94% lower than the lagoon CH₄ emissions.

330 Methane emissions from the vermifilter increased steadily between December 2019 and May
331 2020, and from June 2020 declined gradually through November 2020 (Figure 2).

332 Air temperature didn't explain any of the observed variation in CH₄ emissions ($r^2 < 0.1$), and soil
333 (or water) temperature explained only 17% of the vermifilter ($p < 0.001$) and 28% of the lagoon
334 seasonal variations in CH₄ fluxes ($p < 0.001$). The temperature in the vermifilter bed varied by
335 only 13 °C over the year (Figure 2), in part due to the consistent wastewater application. The
336 vermifilter homogeneous design and consistent operation, the limited variations in humidity and
337 temperature, and the weak relationship with temperature support the reliability of the monthly
338 flux monitoring. Even with a low temporal resolution, the monitoring provided the first
339 quantification of the annual CH₄ emissions of an industrial-scale dairy vermifilter and its MCF.

340 Furthermore, the methods to determine CH₄ emissions in this study were similar to those reported
341 in the literature. Of the 17 studies included in a review of all available publications on CH₄
342 emissions measurements from liquid manure storages (Leytem et al., 2017), only four monitored
343 uncovered lagoons and provided annual CH₄ emissions. The reported annual estimates were based
344 on gas measurements made monthly or seasonally for 1-3 days.

345



346

347 Figure 2. A: Comparison of the vermifilter and the anaerobic lagoon CH₄ emissions measured monthly
 348 between December 2019 and November 2020. Columns represent the average of 12 locations (± standard
 349 errors). The red line represents the reduction in CH₄ emissions (%) of the vermifilter compared to the
 350 anaerobic lagoon. B: Seasonal trends of CH₄ flux densities (μmol CH₄ m⁻²s⁻¹) from a) the vermifilter and b)
 351 the anaerobic lagoon in a California Dairy from December 2019 to November 2020. Symbols are the average
 352 of 12 locations (±standard errors). c) Average air and vermifilter bed temperatures (at 15 cm).

353 A weak relationship between CH₄ fluxes and temperature for an anaerobic lagoon was also
354 reported by Safley and Westerman (1992) and Leytem et al. (2017). In the Leytem et al. (2017)
355 study, CH₄ emissions had a stronger relationship with wind and lagoon physicochemical
356 properties such as total solids, chemical oxygen demand, and VS than temperature.

357 The water level in the lagoon was constant until June 2020, followed by a gradual decrease until
358 November 2020 due to the use of lagoon water for irrigation. The VS availability in the lagoon
359 decreased with water levels and because of the increased consumption of VS due to the high
360 temperatures as described by Mangino et al. (2001). The decreased VS availability offset the
361 effect of the increased temperature and resulted in lower CH₄ emissions. Because the vermifilter
362 received the lagoon water recycled for flushing, the vermifilter received less VS during the
363 summer. Thus, the decreasing CH₄ emissions from the vermifilter during summer could in part be
364 due to the decreasing lagoon VS content.

365 The vermifilter was tilled monthly to increase porosity and aeration and thus eliminate conditions
366 generating CH₄ emissions. Anoxic conditions built up gradually after each tilling event.
367 Therefore, the length of the interval between tilling and measurements could also explain part of
368 the observed temporal variability in the vermifilter CH₄ fluxes.

369 Estimated annual emissions of CH₄ from the lagoon were 253,854 kg CH₄ compared to 2,970
370 kg CH₄ from the vermifilter and the additional 308 kg CH₄ from the solids separated by the
371 separator in the vermifiltration system. Even though CH₄ emissions from the solids separated by
372 the second separator were not directly measured in the study, their contribution to the total
373 vermifilter emissions was minimal (10%).

374 In one year, the full-size vermifilter system could reduce CH₄ emissions by 6,264 t CO₂eq (Table
375 1). The results are consistent with the low vermifiltration CH₄ emissions reported by Luth et al.
376 (2011) and Lai et al. (2018).

377 **Table 1: Emissions of CH₄ from manure management systems (MMS) at the Fanelli Dairy.**
 378 **Monthly CH₄ emissions are calculated by linearly interpolating the fluxes between**
 379 **consecutive sampling dates. CH₄ emissions of the lagoon are compared to emissions from a**
 380 **vermifilter of the size required to treat all VS produced in the dairy.**

Date		Vermifilter	Lagoon
		(kg CH ₄ month ⁻¹)	(kg CH ₄ month ⁻¹)
Year	Month		
2019	December	38	20,981
2020	January	114	17,999
	February	236	21,723
	March	422	30,141
	April	948	30,769
	May	708	26,850
	June	195	32,578
	July	163	25,766
	August	57	12,628
	September	7	13,724
	October	21	8,763
	November	61	11,931
Annual CH ₄ emissions (kg CH ₄ yr ⁻¹)		Vermifilter 2,970 (±631) + Solids from vermifiltration separator 308 (±154) = Total vermifilter system 3,278 (±649)	253,854 (±35,423)
Potential manure CH ₄ emissions (kg CH ₄ yr ⁻¹)		327,951	
MCF		1%	77%
Emission per animal: (kg CH ₄ yr ⁻¹ cow ⁻¹ yr ⁻¹)		3.7*	284
(t CO ₂ eq yr ⁻¹ cow ⁻¹ yr ⁻¹)		0.1*	7.1
Emission per unit-area of MMS (kg CH ₄ m ⁻²)		0.7*	23.5

381 * Including emissions from the vermifiltration separator;

382

383 The lower vermifilter CH₄ emissions compared to the lagoon were due both to a lower emission
384 rate per unit area (CH₄ flux density) and the smaller surface area of the vermifilter, as the full-size
385 vermifilter was 43% of the lagoon. The vermifilter system emitted annually 3.66 kg CH₄ yr⁻¹ per
386 cows (or 0.1 t CO₂eq cow⁻¹yr⁻¹), and 0.7 kg CH₄ m⁻² yr⁻¹ per unit area of vermifilter, compared to
387 284 kg CH₄ cow⁻¹ yr⁻¹ (7.1 tCO₂eq cow⁻¹yr⁻¹) and 23.5 Kg CH₄ m⁻²yr⁻¹ of the lagoon (Table 1).

388 The large size of the lagoon and the inability to reach the lagoon center increased uncertainty in
389 the estimate of the lagoon CH₄ emissions (Figure 2b). However, this was not the case for the
390 vermifilter CH₄ emissions. Also, the lagoon CH₄ flux rates measured in this study are comparable
391 with the emissions rate of 20 kg CH₄ m⁻²yr⁻¹ reported by Owen and Silver (2014) for dairy
392 anaerobic lagoons. They are also within the range of 0.4-37 kg CH₄ m⁻²yr⁻¹ (12-1030 kg CH₄ ha⁻¹
393 day⁻¹) summarized by Leytem et al. (2017) and also reported by Kupper et al. (2020).

394 CH₄ fluxes for the same vermifilter were previously measured by Lai et al. (2018). This study
395 also observed low CH₄ emissions from the vermifilter, but the authors reported CH₄ emission
396 rates from the vermifilter higher than from the lagoon (0.8 compared to 0.4 kg CH₄ d⁻¹ per 50,000
397 L of daily treated wastewater, respectively). The emission rates reported in the study did not
398 account for the size of the lagoon. Scaling up the lagoon emissions from the sampled volume to
399 its total volume would increase the reported lagoon CH₄ emissions well above the vermifilter
400 emission. In fact, the vermifilter CH₄ emission rates measured using a triangular sampling tunnel
401 covering a section of the surface of the vermifilter during July by Lai et al. (2018) were lower
402 than the 1.9 kg CH₄ d⁻¹ measured in the month of July in this study.

403 The vents contributed minimally to the total vermifilter CH₄ fluxes. The 20 vents were connected
404 to an air volume similar in size to the vermifilter bed. The low vent CH₄ (on average 0.12 ± 0.1

405 $\mu\text{mol CH}_4 \text{ m}^{-2} \text{ s}^{-1}$) and high CO_2 (on average $521 \pm 175 \mu\text{mol CO}_2 \text{ m}^{-2} \text{ s}^{-1}$) emission rates provided
406 evidence that aerobic conditions predominated at depth in the vermifilter. Because the maximum
407 contribution of the vents to the vermifilter CH_4 emissions was 0.3% (data not shown), they were
408 excluded from the annual CH_4 flux estimation.

409 Additional research is needed to improve understanding of how vermifilter design, animal type,
410 climate, and system performance affect emissions of CH_4 .

411 The VS left in treated wastewater determines its capacity to produce further CH_4 emissions. On
412 average, the vermifilter system removed 87% of the VS (Table 2) from the wastewater. Combined
413 with the VS removed by the first separator (17%), only 11% of the total VS produced were
414 present in the vermifilter effluent (Figure 1). The VS reduction was continuous during the year
415 (Figure 3) and ranged from 77% to 96%. Even if all treated water was stored in the existing
416 lagoon under current management, CH_4 emissions would be 87% lower than without
417 vermifiltration.

418 The influent VS content was variable. Similar fluctuations observed by Wilkie et al. (2004) were
419 explained by the way in which the manure particulates moved through the system and not by
420 changes in wastewater characteristics. Fluctuations were also measured by Miito et al. (2021) in a
421 Washington State dairy deploying the same vermifilter. The authors sampled total solids and total
422 suspended solids every two weeks between July and December. The study found no difference in
423 solid content during warmer months compared to winter months. These results suggest
424 seasonality has little effect on dairy wastewater quality and that the monthly sampling sufficiently
425 accounted for the existing temporal variation.

426

427 The determination of the MCF coefficient can facilitate the ability of the dairy vermifiltration
428 practice to access the carbon market and other incentive programs aiming to reduce agricultural
429 GHG emissions. The methane conversion factor (MCF) for the vermifiltration system determined
430 during this study was 1%, the same value suggested by the IPCC guidelines for composting for
431 similar climatic conditions (IPCC, 2006). The vermifilter system MCF was much lower than the
432 lagoon MCF of 77% (Table 1). The IPCC suggests a MCF of 75% for an anaerobic lagoon in the
433 region, consistent with our measured values. The higher estimated lagoon MCF relative to the
434 IPCC value suggests that the vermifilter CH₄ emissions reduction was not due to an
435 underestimation of the lagoon CH₄ emissions.

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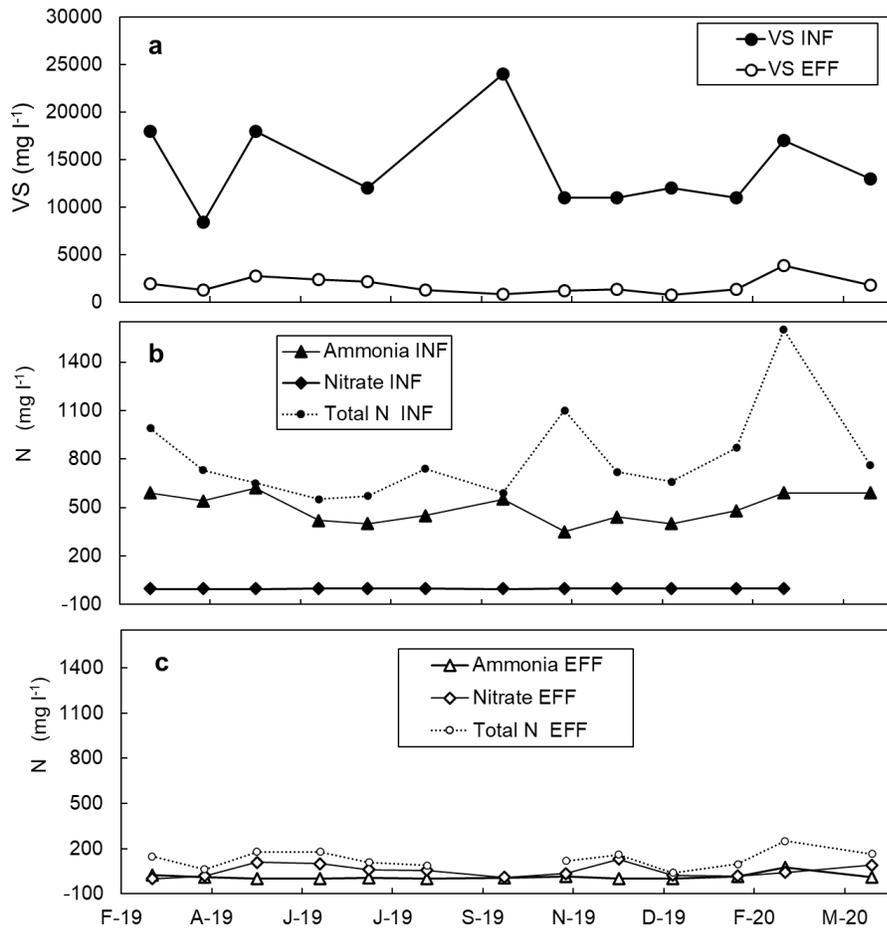
438 **Table 2: Average concentration of key water quality constituents in influent and effluent**
439 **samples and percent reduction in concentration for the vermifiltration system at the Fanelli**
440 **Dairy. Data are averages of monthly or seasonal values between March 2019 and March**
441 **2020.**

<i>Constituent</i>	<i>Units</i>	<i>Method</i>	<i>Average concentration</i>				<i>Reduct ion</i> %	<i>Range</i> %	N
			<i>Influen t</i>	<i>SE</i>	<i>Effluen t</i>	<i>SE</i>			
NITROGEN									
Ammonia (NH ₃ +NH ₄ ⁺ as N)	mg l ⁻¹	EPA 350.1	494	25	13	6	97%	87-100	13
Nitrate (as N)	mg l ⁻¹	EPA 300	ND		54	12			13
Total Kjeldahl Nitrogen	mg l ⁻¹	EPA 351.2	810	80	74	15	92%	88-100	13
Total N	mg l ⁻¹	CALC	810	80	134	17	84%	72-100	13
SOLIDS									
Total Solids	mg l ⁻¹	SM 2540B	19,258	1737	4,250	454	79%	72-95	9
Total Dissolved Solids	mg l ⁻¹	SM 2540C	5,333	410	3,300	316	42%	12-64	10
Total Suspended Solids	mg l ⁻¹	SM 2540D	13,969	1966	666	174	95%	84-96	13
Total Volatile Solids	mg l ⁻¹	SM 2540E	14,127	1344	1,798	240	87%	82-96	13
Total Volatile Suspended Solids	mg l ⁻¹	SM 2540E	11,392	1716	525	155	95%	85-98	10
CARBON									
Dissolved Organic Carbon	mg l ⁻¹	SM 5310C	373	126	127	24	55%	17-85	4
Total Organic Carbon	mg l ⁻¹	SM 5310C	640	160	163	28	68%	33-86	4
Conductivity	µScm ⁻¹	SM 2510B	8,700	241	4,518	345	48%	30-72	11
pH		SM 4500-H+ B	7.8	0.08	8.4	0.04	Incr.* 8%	Incr.*1- 15	12
Calcium	mg l ⁻¹	EPA 200.7	530	56	84	4	83%	79-89	4
Magnesium	mg l ⁻¹	EPA 200.7	320	39	89	15	70%	56-89	4
Potassium	mg l ⁻¹	EPA 200.7	2,324	977	1,679	673	26%	82-91	11
Chloride	mg l ⁻¹	EPA 300.0	435	99	358	75	12%	27-37	4
Sulfate	mg l ⁻¹	EPA 300.0	ND		62	24			
Phosphorous	mg l ⁻¹	EPA 365.4	233	19	39	7	84%	83-91	8
Sodium	mg l ⁻¹	EPA 200.7	295	10	223	25	25%	9-37	4
Boron	µg l ⁻¹	EPA 200.8	1,875	250	395	75	76%	57-9	4
Cadmium	µg l ⁻¹	EPA 200.8 DRC	1.1	0.1	ND		100%		4
Chromium	µg l ⁻¹	EPA 200.8 DRC	39	9	1	1	97%	90-100	4
Copper	µg l ⁻¹	EPA 200.8 DRC	770	147	100	18	86%	75-92	4
Iron	µg l ⁻¹	EPA 200.8 DRC	22,750	5422	913	97	95%	92-98	4
Lead	µg l ⁻¹	EPA 200.8 DRC	18	7	1	0	94%	82-99	4
Manganese	µg l ⁻¹	EPA 200.8 DRC	4,550	712	468	53	89%	83-92	4

Nickel	$\mu\text{g l}^{-1}$	EPA 200.8 DRC	94	16	19	3	78%	63-89	4
Zinc	$\mu\text{g l}^{-1}$	EPA 200.8 DRC	3,750	746	446	107	91%	85-94	4

442 • Measured increase (Incr.)

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444

445 Figure 3. concentration of a) volatile solids (VS); ammonia, nitrate, and total nitrogen in the dairy
 446 wastewater b) before (INF) and c) after (EFF) the vermifiltration system. Concentrations were
 447 measured monthly from March 2019 to March 2020.

3.2 Nutrient removal and recovery

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The effect of the vermifilter on water quality not only determines the residual capacity of treated wastewater to emit GHG gases and pollutants, but also to provide nutrients to crops when land applied. During 2019-2020, vermifiltration reduced wastewater NH_3 concentrations by 97% ($\pm 5\%$) and total N by 84% ($\pm 8\%$) (Figure 3, Table 2). High rates of N and NH_3 reduction by vermifiltration were reported in several studies (Adugna et al., 2019; Dey Chowdhury and Buhnia 2021). Our results were consistent with the Lai et al. (2018) study on the Fanelli Dairy vermifilter N dynamics. The vermifilter removed most of the N from the wastewater, and this was transformed into benign N_2 gas through denitrification. The study measured minimal N_2O emissions ($0.14 \text{ kg N}_2\text{O d}^{-1}$) during vermifiltration. Volatilization of NH_3 from the vermifilter was $0.1 \text{ kg NH}_3 \text{ d}^{-1}$ and was 90% lower than from the lagoon.

The vermifiltration reduction of the N load in dairy wastewater reduces the potential losses to the atmosphere, surface, and groundwater. When regulations limit the maximum load of N to apply with irrigation to land, vermifiltration results in the reduction in the amount of land required by a farmer to dispose of the dairy wastewater. Also, the improved quality of the treated wastewater relative to the lagoon increases the options for recycling treated water and can result in the reduction of the farm's demand for high-quality water.

Vermifiltration can still provide N for crops in both the treated water and vermicompost (Table 2). Water treated by a full-size vermifilter ($460,000 \text{ L day}^{-1}$) at the Fanelli Dairy would provide annually 22 t N, 50% of which is plant available ammonia and nitrate (Table 2). Considering a generic N fertilization rate of 150 Kg N per hectare, the treated wastewater would provide N fertilization to 147 ha.

470 Vermicompost produced at the Fanelli Dairy after circa 18 months of use had 1.4% N content,
471 42% C, and a bulk density of $190 \text{ kg}_{\text{dw}} \text{ m}^{-3}$. Thus, a full-size vermifilter at the Fanelli Dairy would
472 produce 563 t of vermicompost (wet weight and 60% humidity), with 148 t of C ($165 \text{ kg C cow}^{-1}$)
473 and 5 t of N (6 kg N cow^{-1}) that can be applied to soils.

474 The life cycle of the N produced annually from one cow was followed until the dairy wastewater
475 stored in the anaerobic lagoon was used for irrigation (Figure 1c). In addition to the data resulting
476 from this study, N production and loss rates estimated regionally by Pettigrove and Eagle (2009)
477 were used. Of the 153 kg N produced annually by one typical cow in the region, on average 31
478 kg N are lost during storage in anaerobic lagoons. The 20% loss included the N removed by the
479 first separator, as N is minimally affected by separators because soluble nutrients and salts
480 predominantly remain in the liquid system (Harter et al., 2007). The researchers reported a typical
481 28% loss (34 kg N) after land application. This leaves 88 kg N for use by the crop. In contrast, the
482 use of the vermifilter resulted in 25 kg N remaining in the treated wastewater and an additional 6
483 kg N in the vermicompost. Losses of N as emissions of N_2O and NH_3 during vermifiltration
484 measured by Lai et al. (2018) were minimal ($<1 \text{ kg N}$). Thus, the vermifilter recovered in both the
485 treated water and vermicompost 20% of the initial N that can be applied to crops. This was lower
486 than the 60% of initial N provided by applying lagoon water. However, this can help mitigate the
487 excess nutrients associated with intensive dairies operation. Also, losses from soils after land
488 application of vermifiltration-treated wastewater are unknown but likely reduced compared to the
489 lagoon because of the lower amount applied, higher microbial activity able to cycle and store
490 nutrients (Saha et al., 2022), and low initial concentrations of NH_3 . The difference between N
491 excreted, N_2O emitted during vermifiltration, and left in the effluent/vermicompost was emitted
492 as N_2 . This loss may represent a missed opportunity to recover nutrients that are a valuable

493 resource. A cost-benefit analysis can determine the most appropriate strategy for a dairy.
494 However, the analysis should assess not only cost and feasibility of the nutrient-recovering
495 technologies but also their effects on GHG emissions and air and water quality.

496 The vermifilter removed additional constituents from the dairy manure wastewater. Phosphorous
497 was reduced by 84% ($\pm 8\%$). Total dissolved solids and electrical conductivity decreased by 42%
498 ($\pm 14\%$) and 48% ($\pm 11\%$), respectively. There were also reductions from the wastewater in most
499 major ions and all trace elements (Table 2). Only sulfates and nitrates increased compared to pre-
500 treatment conditions, and concentrations in the effluent were low (Table 2).

501 Among other available studies Miito et al. (2021) and demonstrated the efficacy of vermifiltration
502 as a technically viable alternative for on-site dairy wastewater treatment. A 68% wastewater
503 reduction in total suspended solids (TSS), 81% reduction in total nitrogen, 48% reduction in
504 phosphorus were reported on a Washington State dairy using a similar vermifiltration system
505 (Miito et al., 2021). These authors reported higher reduction efficacy of the vermifilter at higher
506 temperatures and higher influent concentrations. This can in part explain our study's higher TSS
507 and phosphorus wastewater reduction rates (95% and 84%, respectively). At the California dairy,
508 the annual average air temperature was circa 10 °C higher, and the influent phosphorus
509 concentrations were higher than at the Washington dairy (190-290 mg L⁻¹ compared to 54-127
510 mg L⁻¹).

511

512

4. Conclusions

513 Vermifiltration of dairy wastewater caused minimal CH₄ emissions of 0.7 Kg CH₄ m⁻²yr⁻¹ or
514 3.7 kg CH₄ m⁻²yr⁻¹cow⁻¹ and greatly reduced the CH₄ emissions of an anaerobic lagoon. The
515 emissions were only 1% of the CH₄ emissions potentially produced by the liquid manure.
516 Vermifiltration significantly decreased the wastewater nutrient load, increasing opportunities to
517 recycle wastewater. Thus, vermifiltration can be a useful tool to mitigate agriculture CH₄
518 emissions and manage excess nutrients. Further research is needed to assess factors controlling
519 GHG fluxes, GHG life cycle of vermifiltration, and the potential for carbon sequestration from
520 land application of vermicompost and treated water.

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524

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